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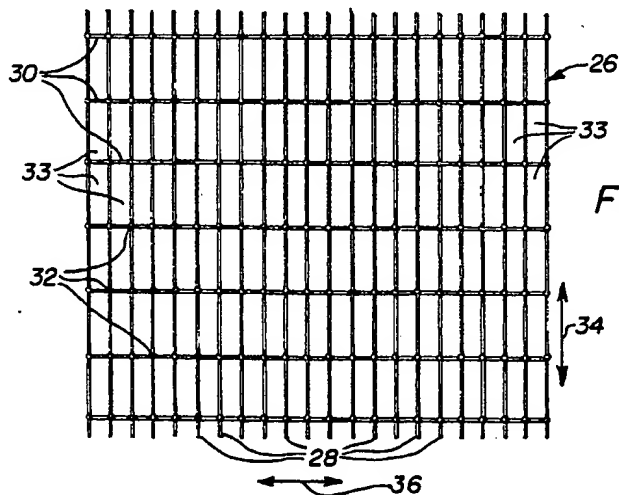
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54 **Netting for wrapping round bales.**

57 A netting (26) in the form of an extruded plastic mesh is provided for wrapping round bales (10) of crop material. The netting (26) includes longitudinal strands (28) and transverse strands (30) fused together at intersecting joints (32) to define rectangularly shaped openings (33) in the netting (26). The minimum elasticity of the netting (26) in the longitudinal direction before tensile failure is about 15 %. This netting (26) maintains its original width dimension when pulled lengthwise and is easy to cut.



*Fig. 3*

**EP 0 304 977 A1**

# NETTING FOR WRAPPING ROUND BALES

This invention relates to an improved netting for wrapping round bales of crop material.

Twine and plastic film are well known expedients used to wrap round bales. US-A-4.517.890 discloses such use of twine, and US-A-4.409.784 discloses this use of plastic film. In addition, netting made of raschel fabric also has been used for round bale wrapping as has been disclosed in US-A-4.569.439 and US-A-4.570.789. This type of netting is a warp knit material of coarse texture. Although raschel fabric netting has several advantages over twine and plastic film, it also has two significant disadvantages. One of these disadvantages is that raschel fabric netting is very difficult to cut. The other disadvantage of raschel fabric netting is that it shrinks in overall width when pulled lengthwise.

Therefore, it is an object of the present invention to provide an improved netting for wrapping round bales of crop material which is easy to cut and which maintains its original width dimension when pulled longitudinally.

The present invention provides a netting for wrapping round bales of crop material. This netting is preferably a plastic mesh including a plurality of strands extending in a longitudinal direction and a plurality of strands extending in a transverse direction. The longitudinal and transverse strands are connected together at a plurality of intersecting joints to define a plurality of rectangularly shaped openings in the netting. This netting is preferably an extruded plastic mesh formed of polyethylene or polypropylene and has a minimum elasticity in the longitudinal direction before tensile failure of about 15 %. This netting does not shrink in the transverse direction when it is pulled in the longitudinal direction and is easy to cut.

A netting in accordance with the present invention and for wrapping round bales of crop material will now be described in greater detail, by way of example, with reference to the accompanying drawings, in which :

Fig. 1 is a perspective view of a round bale of crop material;

Fig. 2 is a plan view of a section of prior art netting; and

Fig. 3 is a plan view of a section of improved netting according to the preferred embodiment of the present invention.

Referring to Fig. 1, a round bale 10 of crop material is illustrated. This round bale 10 is preferably formed of spirally wrapped layers of agricultural crops such as hay or straw. In order to hold this round bale 10 together after being formed, its outer surface 12 may be wrapped with twine, plas-

tic film or netting in a circumferential direction 14.

Prior art netting 16 is shown in Fig. 2 and is formed of raschel fabric which is a warp knit material of coarse texture. This netting 16 includes prestretched longitudinal strands 18 and transverse strands 20 loosely woven between these longitudinal strands 18 to define a plurality of irregular, generally triangularly shaped openings 21 therebetween. This arrangement of longitudinal strands 18 and transverse strands 20 causes the netting 16 to be substantially inextensible or unstretchable in its longitudinal direction 22 while being extensible or stretchable in its transverse direction 24. US-A-4.569.439 and US-A-4.570.789 disclose raschel fabric netting with these characteristics. One problem encountered with using this netting 16 to wrap round bales 10 is that this netting 16 is difficult to cut due to a.o. the number and orientation of the transverse strands 20. Another problem with the use of this prior art netting 16 for wrapping round bales 10 is that this netting 16 shrinks in its transverse direction 24 and fails to maintain its original width dimension when pulled in longitudinal direction 22, thereby leaving parts of the outer surface 12 of round bales 10 unwrapped.

An improved netting 26 according to the preferred embodiment of the present invention is shown in Fig. 3. This netting 26 is preferably an extruded plastic mesh formed of either polyethylene or polypropylene and which includes a plurality of longitudinal strands 28 and a plurality of transverse strands 30 arranged substantially perpendicularly to each other and fused together at a plurality of joints 32 to define a plurality of rectangularly shaped openings 33 in the netting 26. US-A-4.152.479 discloses one type of extruded plastic mesh netting. Although the longitudinal and transverse strands 28 and 30, respectively, of the improved netting 26 are stretched when the netting is manufactured, this netting 26 must have a minimum elasticity in a longitudinal direction 34 before tensile failure of about 15 %. Preferably this elasticity is in the range of 30 %. The tensile strength of the netting 26 in the longitudinal direction 34 preferably is at least in the range of 10 to 12 Newton per cm of width (i.e. 6 to 7 pounds per inch of width). Accordingly, a section of netting 26 that is 125 cm wide would have a tensile strength of 1250 to 1500 Newton in the longitudinal direction 34 (i.e. 300 to 350 pounds for a width of 50 inches). This netting may have a specific gravity in the range of 12 to 18 gram per meter.

When this netting 26 is wrapped in the circumferential direction 14 around the outer surface 12 of a round bale 10, it is pulled in the longitudinal

direction 34 without any shrinking in a transverse direction 36 taking place. Therefore, the netting 26 maintains its original width dimension so that the entire outer surface 12 of the round bale 10 is wrapped with the netting 26 and no parts of the bale outer surface 12 are left unwrapped. When it is desired to cut off the netting 26 after the round bale 10 has been wrapped, the longitudinal strands 28 are easily severed intermediate a pair of transverse strands 30.

It will be understood that when a round bale 10 is wrapped with the netting 26, the longitudinal strands 28 thereof extend circumferentially of and the transverse strands 30 thereof extend longitudinally of the round bale 10. Under normal conditions, it has been found satisfactory to cover the outer surface 12 of round bales 10 with a minimum of 1,5 to 2 circumferential wraps of the netting 26. However, preferably 2 to 4 full circumferential wraps of the netting 26 are applied for more security. The crop material in the outer surface 12 of a round bale 10 pokes through the openings 33 in the netting 26 causing this netting 26 to cling onto the outer surface 12 of the round bale 10. This holds the round bale 10 together without any additional fastening of the netting 26.

Various types of apparatus may be used for applying the netting 26 to the outer surface 12 of round bales 10. One such type of apparatus is disclosed in the European Patent Applications nos. 88.200.804.8; 88.200.805.5 and 88.200.806.3 incorporated herein by reference.

The present invention thus provides an improved netting for wrapping round bales of crop material and which is easy to cut and which maintains its original width dimension when pulled lengthwise.

## Claims

1. Netting (26) for wrapping a round bale (10) of crop material; said netting (26) being a plastic mesh including a plurality of strands (28) extending longitudinally and a plurality of strands (30) extending transversely and being characterized in that : it has a minimum elasticity in the longitudinal direction before tensile failure of about 15 %.

2. A netting (26) according to claim 1, characterized in that it has an elasticity in the longitudinal direction before tensile failure in the range of 30 %.

3. A netting (26) according to claim 1 or 2, characterized in that it has a minimum tensile strength in the longitudinal direction of about 10 Newton per centimeter of width.

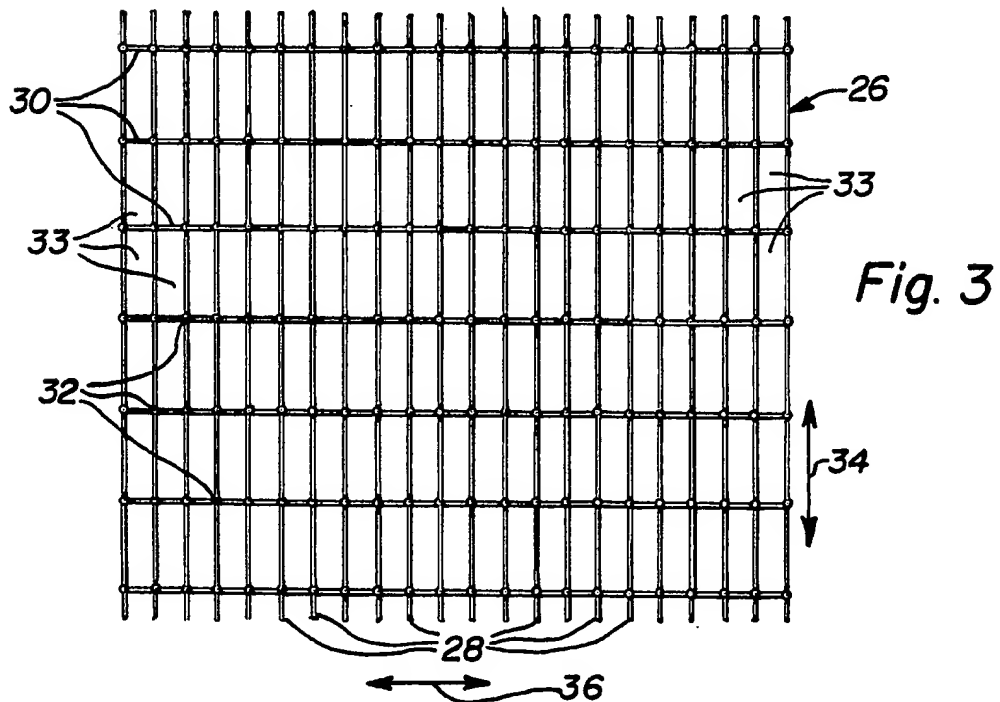
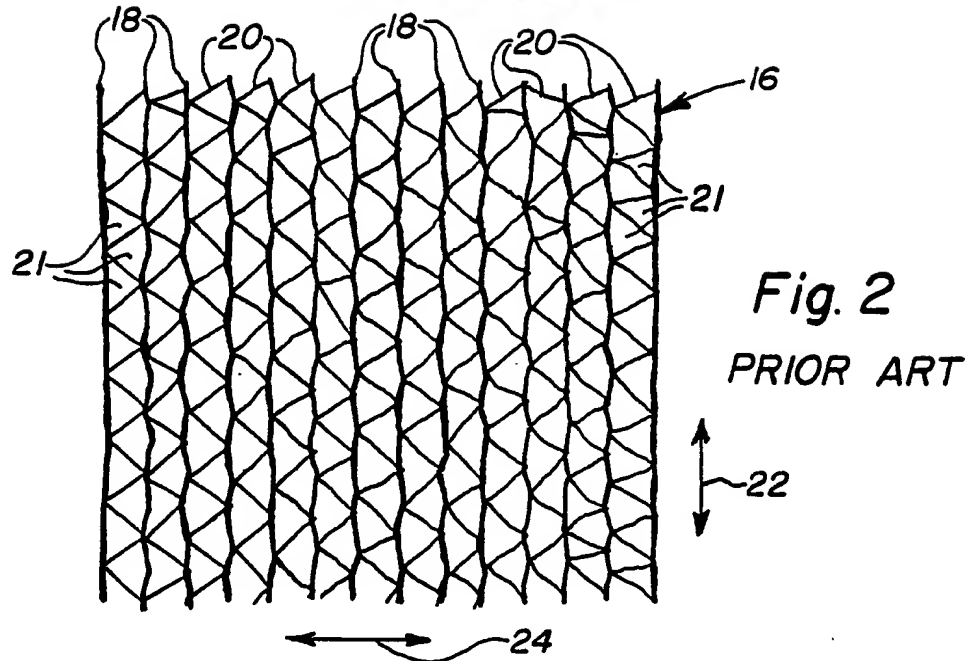
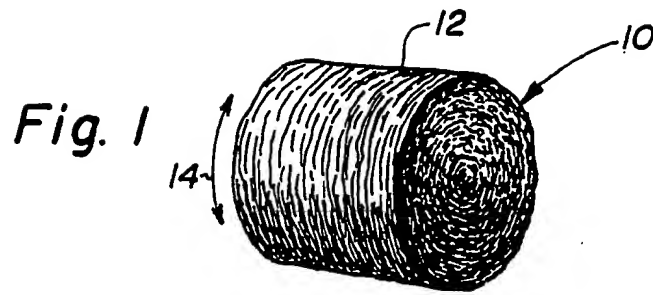
4. A netting (26) according to any of the preceding claims, characterized in that the longitudinal and transverse strands (28, 30) are connected together by fusing at a plurality of intersecting joints (32).

5. A netting (26) according to any of the claims 1 to 3, characterized in that it is formed by an extruded plastic mesh.

6. A netting (26) according to any of the preceding claims, characterized in that it is formed by a plastic mesh of either polyethylene or polypropylene.

7. A netting (26) according to any of the preceding claims, characterized in that the longitudinal and transverse strands (28, 30) are arranged substantially perpendicularly to each other to define a plurality of rectangularly shaped openings (33) in said netting.

8. A netting (26) according to any of the preceding claims, characterized in that the longitudinal strands (28) extend circumferentially of the round bale (10) of crop material and the transverse strands (30) extend longitudinally of the round bale (10) of crop material when the round bale (10) is wrapped with said netting (26).





European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number

EP 88 20 1606

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
D,A	US-A-4 152 479 (R. LARSON) * figures 3-5 * ---	1	A 01 F 15/14
A	US-A-4 190 692 (R. LARSEN) * figures 1,7 * ---	1	
D,A	US-A-4 570 789 (U. FRITZ et al.) * figures 1,2 * ---	1	
D,A	US-A-4 569 439 (T. FREYE) * figure 3 * -----	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			A 01 F 15/00 B 29 C 47/00
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 18-11-1988	Examiner SAMWEL P.N.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document			